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## PRODUCT DESCRIPTION

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### ■ Description

CA-200, a reaction accelerator and anti-catalyst, is an additive which stimulates the cure of 2K urethane paint and an effective item to prevent pinholing during drying time.

### ■ Suitable Substrates

Acrylic Primer Surfacer PS-220, PS-230, PS-370, PS-440, PS-570  
HiQ Clear Coat TC-5300, HC-5310, TC-9300, TC-1500, TC-2110  
Master Clear Plus, Master Clear Plus Quick, TC-310Q, TC-410, TC-3100MC

### ■ Product configuration

Product	PACK (ℓ)	Contents (ℓ)	Storage
Anti-Pinhole, Reaction Accelerator CA-200	1.2	1.0	24months

\* Reference temperature : 20°C

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## APPLICATION GUIDE

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### ■ Use

Add 5% of CA-200 after mixing the base and hardener.  
Put 1~2 cap of CA-200 to 0.5Lt paint.  
\* Mix it according to the standard mixing ratio. Mixing ratio does not change.

### ■ Dry information

Normal drying time for 2K urethane paint is 60°C X 30min.  
Drying time shortens to 60°C X 20min when CA-200 is added.  
Pot life also shortens from 6 hours to 4 hours.

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## ADDITIONAL INFORMATION

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### ■ Notice

- 1) CA-200 is used in a urethane paint which mixes hardener.  
It must not be used in HiQ base or lacquer product.
- 2) Pot life will become shorter when CA-200 is added.  
It is recommended to use CA-200 in 1 hour.
- 3) It may cause low viscosity and flow down if CA-200 is added too much in a clear coat.

### ■ Health and Safety

1. Be well-informed of MSDS before use.
2. Follow all the directions labeled on the container.
3. For safety reasons, work in the fully-ventilated place.
4. Wear safety glasses, coveralls and latex gloves when mixing and applying.

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